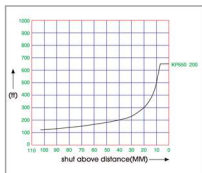


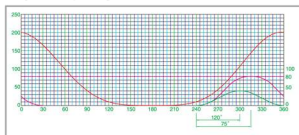
能力行程曲線圖

Diagram of forging press Capacity



行程曲線圖

Diagram of ejecting stroke



項目 ITEM	型號 MODEL	單位 UNIT	JKP-400M	JKP-400L	JKP-650L	JKP-800L	JKP-1000L
壓力 Capacity		噸 Tons	400	400	650	800	1000
滑塊行程 Stroke of ram		公釐 mm	180	180	200	220	250
調整距離 Adjustment of ram		公釐 mm	15	15	15	15	15
行程次數 Number of stroke		次/分鐘 Spm	40	40	35	35	30
有效作業行程數 Work number of stroke		次/分鐘 Spm	12	12	12	12	12
總的工作高度 Shut height		公釐 mm	480	500	607.5	650	757.5
壓力發生點 Rated tonnage point		公釐 mm	8	8	8	8	8
滑塊行程 L-R & F-B) Ram dimension		公釐 mm	400*500	600*500	750*700	800*800	1020*1000
柱間距離 L-R & F-B) Table dimension		公釐 mm	580*700	700*700	800*840	950*900	1200*1000
側窗口尺寸 L-R & F-B) Side window		公釐 mm	420*410	420*430	600*500	650*600	850*650
主電動機 Main motor		千瓦 Kw/P	變速 37kw*4p 定速 30kw*6p	變速 37kw*4p 定速 30kw*6p	變速 55kw*4p 定速 45kw*6p	變速 75kw*4p 定速 55kw*6p	變速 75kw*4p 定速 55kw*6p
潤滑液電動機 Ram of adjustment motor		千瓦 Kw/P	2.2kw*6p	2.2kw*6p	0.75kw*4p	0.75kw*4p	0.75kw*4p
潤滑電機 Motor of lubricating		千瓦 Kw/P	0.75kw*4p	0.75kw*4p	0.75kw*4p	0.75kw*4p	0.75kw*4p
上料能力 Ejector in the ram		噸-公釐 Tons-mm	6Ton - 30mm	6Ton - 30mm	6Ton - 30mm	6Ton - 30mm	6Ton - 30mm
下料能力 Ejector in the table		噸-公釐 Tons-mm	30Ton - 80mm	3x10-30Ton - 80mm	3x10-30Ton - 80mm	6x5-30Ton - 80mm	
離合器油壓機 Oil hydraulic press of clutch		千瓦 Kw/P	0.75kw*4p	0.75kw*4p	0.75kw*4p	3.75kw*6p	3.75kw*6p
離合器冷卻機 Oil type cooler of clutch		千瓦 Kw/P	3.2kw	3.2kw	3.2kw	3.2kw	3.2kw
工作距離-工作距離 Working number-distance		個-公釐 Number-mm	1	3-170	3-200	3-200	5-200
使用空氣壓力 Air pressure		公斤/平方公分 kg/cm²	5	5	5	5	5
機殼重量 Press weight		公噸 Kg	35,000	38,000	48,000	68,000	92,000
機殼尺寸 L*W*H) Press Dimension		公釐 mm	2450*1960*4290	2470*2160*4310	2920*2480*4430	3490*2875*5565	3830*3038*5680

本機用途：

廣泛使用於手工工具、汽車、機車、自行車、火車、船舶、航空、工具機、紡織機、土木機械、輸送機械、礦山機械、五金零件等鍛造零件加工，為現代鍛造廠不可缺少的先進機械設備，易掌握客戶之精密鍛件，品質與交貨時效，是鍛造廠最佳生產利器。

USES:

The machine is suitable for processing forgings needed in hand tools, autos, motorcycles, bicycles, trains, ships, machine tools, textile machines, woodwork machines, conveying equipment, mining machinery, hardware parts, etc. It's an indispensable machinery equipment for modernized forging plants, because it can produce precision forgings that can meet customer's quality and delivery requirements. The machine is a sharp production tool for forging plants.

本機特性：

1. 凸輪與軸接合採用錐形環便於凸輪角度調整，凸輪表面有刻度依需求可做角度調整。
2. 頂出橫軸與搖臂採用錐形環接合，利用錐形環螺絲頂緊力做為安全裝置，如頂出機構超負荷藉由錐形環打滑達到保護頂出機構，搖臂與橫軸表面有刻度指針對正，如發現位移表示已超負荷使用，重新調整回歸正確位置。

FEATURES:

1. The joining of can with the shaft utilizes conic ring to facilitate adjustment of can angle. Scales are engraved on the surface of can, which can be used to adjust the angle as desired.
2. The joining of ejector lateral shaft with the rocker utilizes conic ring, where the fastening force of conic-ring bolt is used as safety device, such as when there is overload, the sliding off of conic ring is used to protect the ejector mechanism.

There are pointers and scale markings on the rocker and ejector lateral alleviated, and it needs to be adjusted back to correct position.

The installation and removal of conic ring key.

標準配備不含有自動進料裝置

Our Standard Accessories for this type of machines are not include the automated feeding system.

