

JKP

KNUCKLE JOINT DEVICE COLD FORGING PRESSES

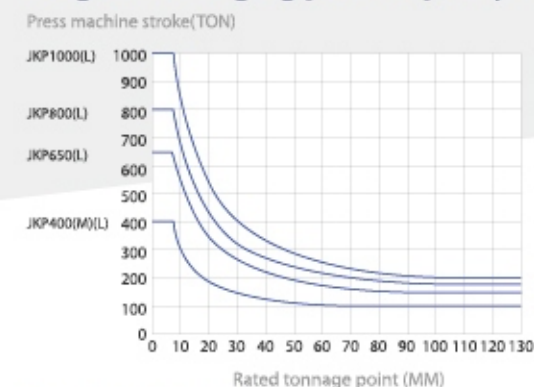


*Our Standard Accessories for this type of machines are not include the automated feeding system.

FEATURES

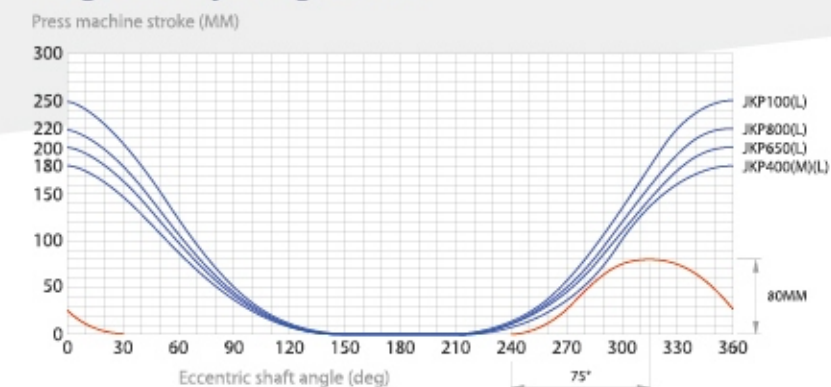
- The JKP presses are cold forging presses suitable for continuous production and automation of multiple projects. This series can be combined with automation equipment to realize an operator's production plan for multi-line products and even achieve unmanned production mode. In continuous multi-engineering, with automatic feeding and delivery, it will not waste production space and reduce the trouble of management. If the automatic production method is adopted, the production efficiency can be improved by more than three times compared with a single project.

Diagram of forging press Capacity



Rated tonnage point: 8MM
Press machine stroke: JKP400(M)(L)=180MM, JKP650(L)=200MM, JKP800(L)=220MM, JKP1000(M)=250MM

Diagram of ejecting stroke



*This design is subject to change without notice.

ITEM \ MODEL	UNIT	JKP-400M	JKP-400L	JKP-650L	JKP-800L	JKP-1000L	JKP-1200L
Capacity	Tons	400	400	650	800	1000	1200
Stroke of ram	mm	180	180	200	220	250	250
Adjustment of ram	mm	15	15	15	15	15	15
Number of stroke	Spm	40	40	35	35	30	30
Work number of stroke	Spm	12	12	12	12	12	12
Shut height	mm	600	620	807.5	850	957.5	1107.5
Rated tonnage point	mm	8	8	8	8	8	8
Ram dimension (L-R & F-B)	mm	400×500	600×600	750×700	800×800	1020×1000	1400×1200
Table dimension (L-R & F-B)	mm	580×700	700×700	900×840	950×900	1200×1000	1580×1200
Side window (L-R & F-B)	mm	420×410	420×430	600×500	650×600	850×650	950×800
Main motor	Kw×P	Variable speed change 37kw×4p Fixed speed 30kw×6p	Variable speed change 37kw×4p Fixed speed 30kw×6p	Variable speed change 55kw×4p Fixed speed 45kw×6p	Variable speed change 75kw×4p Fixed speed 55kw×6p	Variable speed change 75kw×4p Fixed speed 55kw×6p	Variable speed change 90kw×6p Fixed speed 90kw×6p
Ejector in the ram	Tons-mm	6Ton – 30mm	6Ton – 30mm	6Ton – 30mm	6Ton – 30mm	6Ton – 30mm	6Ton – 30mm
Ejector in the table	Tons-mm	30Ton – 80mm	30Ton – 80mm	30Ton – 80mm	30Ton – 80mm	30Ton – 80mm	50Ton – 80mm
Press weight	Kg	35,000	38,000	48,000	68,000	92,000	110,000
Press Dimension (L×W×H)	mm	1800×3215×4980	2003×3234×5000	2311×3678×5530	2668×4238×6300	2965×4588×6980	3485×4618×7230